

Date: Tuesday, 16/12/2008 2:12:24 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: MIRROR BRACKET RH
<b>Job Number</b>	: 44122A02		
<b>Estimate Number</b>	: 10147		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D20132
<b>This Issue</b>	: 16/12/2008 S.O. No. :	<b>Drawing Number</b>	: D2013 REV C
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: / / Type : SMALL /MED FAB	<b>Drawing Revision</b>	: C
<b>Previous Run</b>	: 41316A02	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 22/12/2008
<b>Checked &amp; Approved By</b>	: <u>JLD 08.12.16</u>	<b>Qty:</b>	4 Um: Each
<b>Comment</b>	: Est Rev:A New Issue 05-11-01 JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304TR0750W049	304 RD Tube .750 x .049W
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**Comment:** Qty.: 2.0447 f(s)/Unit Total : 8.1787 f(s)  
 Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing  
 (M304TR0.750W.049)  
 Batch: M110113

2.0	BRAKE NC	NC BRAKE
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**Comment:** NC BRAKE

- 1-Punch as per template D2013-T1 and Dwg D2013
- 2-Flatten ends of D2013-2 tube as per Dwg D2013 using DT8545
- 3-Bend (1) tube as per Dwg D2013 using Jig DT8201 Identify as D2013-2.
- 4-Deburr as required

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion



3.1  
IDENTIFY  
IN STOCK

Carl

8/809/04/14

MR  
09-04-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

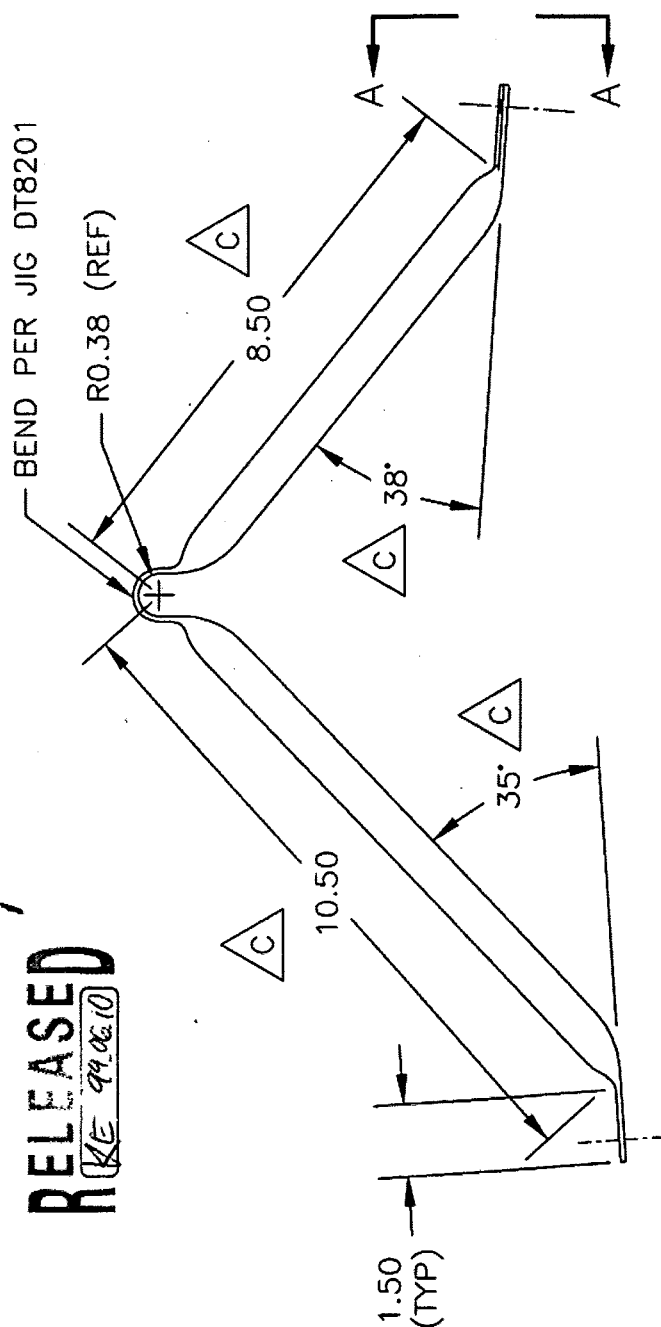
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

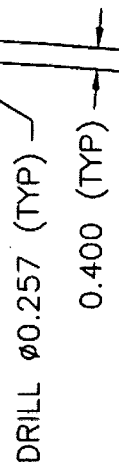
**NOTE:** Date & initial all entries



DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED OD	DRAWING NO. D2013	REV. C SHEET 1 OF 3
DATE 99.06.07	TITLE MIRROR BRACKET		SCALE NTS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

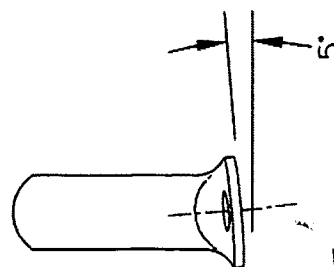


D2013-1 LH SHOWN  
D2013-2 RH OPPOSITE  
(FOR 205 MIRROR)



CUT LENGTH: 23.25 INCHES

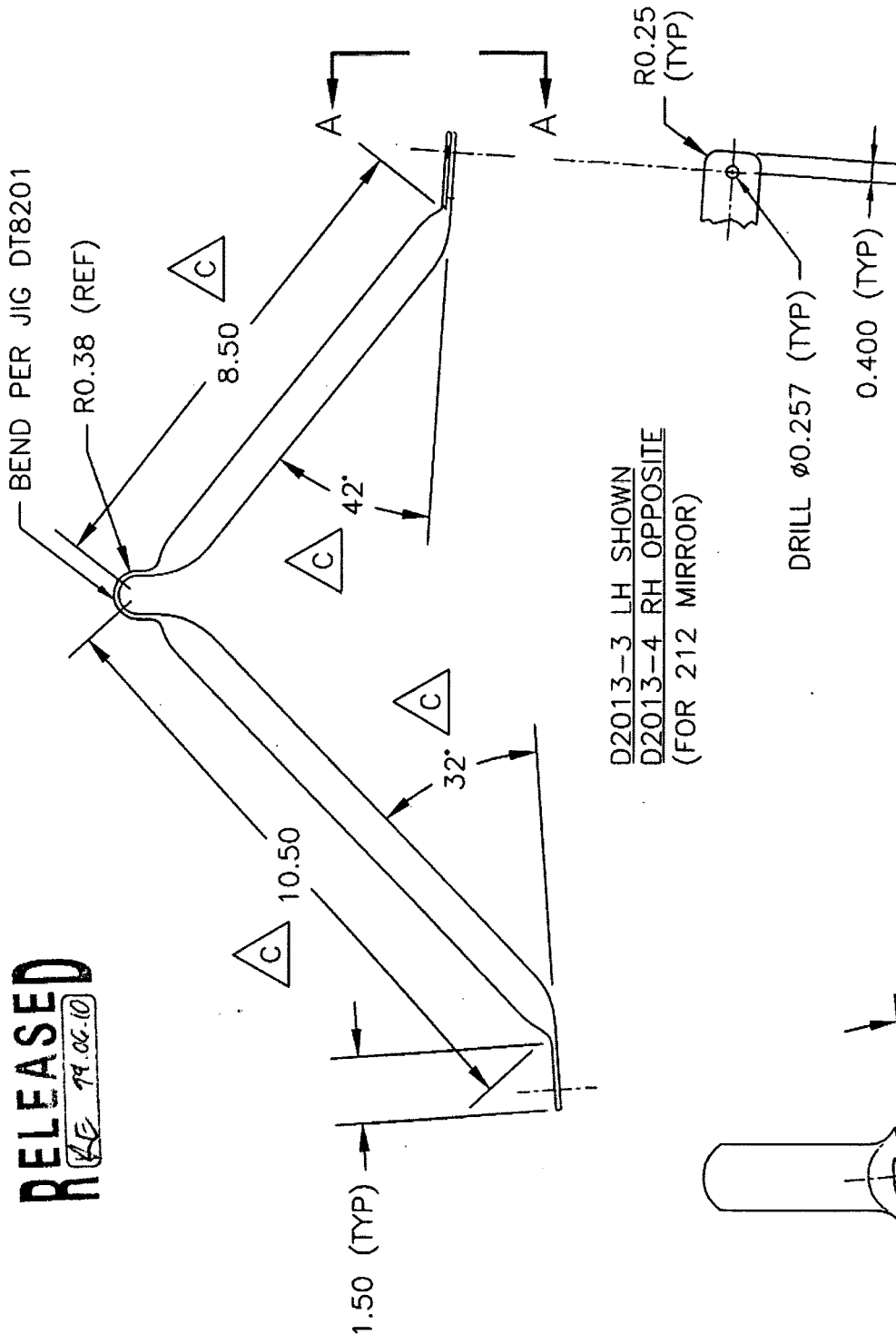
MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 OD x 0.049 WALL



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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 41221102



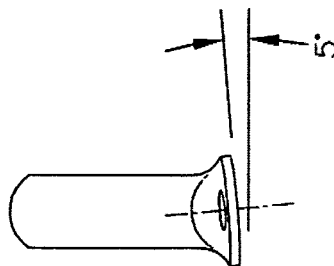
DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED [Signature]	DRAWING NO. D2013	REV. C SHEET 2 OF 3
DATE 99.06.07		TITLE MIRROR BRACKET	SCALE NTS



D2013-3 LH SHOWN  
D2013-4 RH OPPOSITE  
(FOR 212 MIRROR)

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
0.750 O.D. x 0.049 WALL



VIEW A-A

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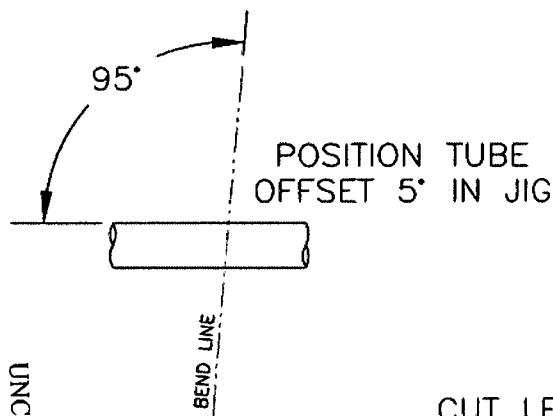
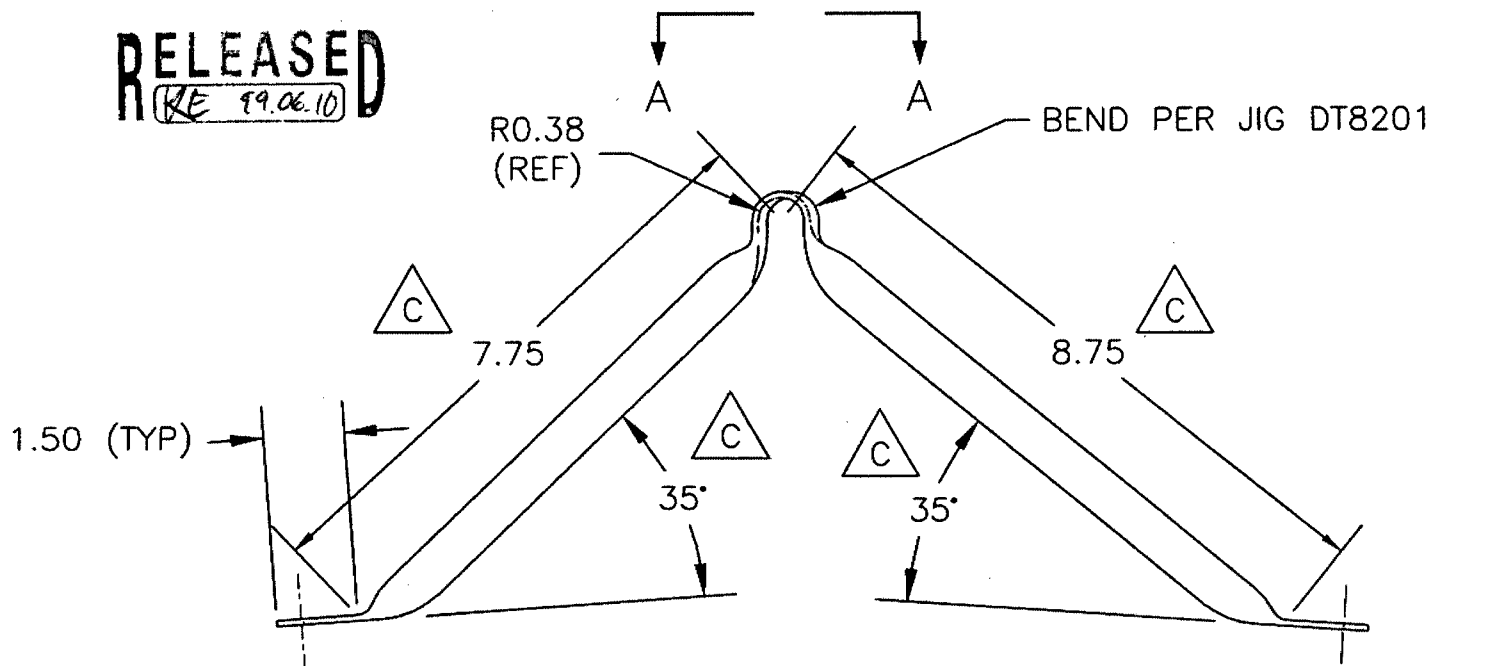
RELEASED  
19.06.10

RELEASED  
 (KE 99.06.10)

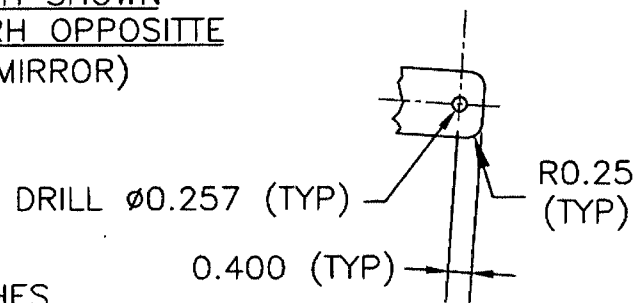
**DART**



DESIGN	JB	DRAWN BY	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	KE	DRAWING NO.
DATE	99.06.07	TITLE	MIRROR BRACKET	D2013
		SCALE	NTS	SHEET 3 OF 3
		REV. C		



D2013-5 LH SHOWN  
 D2013-6 RH OPPOSITE  
 (FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,  
 0.750 O.D. x 0.049 WALL

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